


REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	17-790	17.12.13	VM	ML

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 STEEL BAR
MINIMUM ROCKWELL C = 20 Rc
MAXIMUM ROCKWELL C = 38 Rc

SPECIFICATION: ASTM A29, AMS 6349, AMS 6382, AMS 6529

PART NUMBER: MT-4140-B-[T.TTT] x [W.WWW]
WHERE "T.TTT" = THICKNESS IN INCHES
WHERE "W.WWW" = WIDTH IN INCHES
EX. 4.0" x 6.0" BAR = MT-4140-B-4.000x6.000

 Hawkesbury, Ontario, Canada			
TITLE AISI 4140 BAR			
PART NO. MT-4140-B			REV A
TOOL NO.		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE			
DESIGNED BY:	VM 17/12/13	TOLERANCES: .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACE ROUGHNESS	
DRAWN BY:	VM 12/13/2017		
CHECKED BY:	ML 12/19/2017		
MFG REVIEW BY:	DP 12/20/2017		
APPROVED BY:	ML 12/20/2017	SCALE: NTS	SHEET 1 OF 1
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			